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Carter Ledyard & Milburn LLP  
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New York, New York 10005  
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-and-

Steven L. Thomas  
West Virginia State Bar # 3738  
Kay Casto & Chaney PLLC  
Post Office Box 2031  
Charleston, West Virginia 25327-2031  
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*Counsel for Phillips Machine Service, Inc.*

**UNITED STATES BANKRUPTCY COURT  
SOUTHERN DISTRICT OF NEW YORK**

**In re:**

**PATRIOT COAL CORPORATION, *et al.*,**

**Debtors.**

**Chapter 11**

**Case No. 12-12900 (SCC)**

**(Jointly Administered)**

**SECOND AMENDED NOTICE OF RECLAMATION DEMAND OF  
PHILLIPS MACHINE SERVICE, INC. PURSUANT TO 11 U.S.C. SECTION 546  
AND DEBTORS' MOTION FOR APPROVAL OF PROCEDURES FOR  
ASSERTION, RESOLUTION AND TREATMENT OF RECLAMATIONS CLAIMS**

**PLEASE TAKE NOTICE** that, pursuant to (i) Section 546 of the United States Bankruptcy Code and (ii) Debtors' Motion for Approval of Procedures for the Assertion, Resolution and Treatment of Reclamation Claims and Claims Asserted Pursuant to 11 U.S.C. §

503(b)(9) [Docket No. 137], Phillips Machine Service, Inc. by and through its counsel, hereby files the Second Amended Reclamation Claim Form attached hereto as Exhibit A.

The attached Second Amended Reclamation Claim Form was served by facsimile transmission on (i) the Debtors at (314) 275-3626, (ii) the Debtors' proposed notice and claim agent, GCG, Inc., at (855) 687-2627, and (iii) counsel to the Debtors, Davis Polk & Wardwell LLP to (212) 607-7983, on August 9, 2012.

Dated: Charleston, West Virginia  
September 19, 2012

s/ Steven L. Thomas  
Steven L. Thomas  
West Virginia State Bar # 3738  
Kay Casto & Chaney PLLC  
Post Office Box 2031  
Charleston, West Virginia 25327-2031  
Telephone: (304) 345-8900  
Fax: (304) 345-8909

and

James Gadsden  
Leonardo Trivigno  
Carter Ledyard & Milburn LLP  
2 Wall Street  
New York, New York 10005  
Tel. No.: (212) 732-3200  
Fax No.: (212) 732-3232

*Counsel for Phillips Machine Service, Inc.*

**RECLAMATION CLAIM FORM**  
**Patriot Coal Corporation, et al., Case No. 12-12900 (SCC)**

***Supplier and Reclamation Demand Information:***

Supplier Name:	Phillips Machine Service, Inc.
Date:	05/24/12 through 07/09/12
Supplier Contact Information	
Name:	Rennie Hill
Address:	367 George Street
City:	Beckley
State:	West Virginia
Zip:	25801
Phone Number:	(304) 255-0537
Email:	rhill@phillipsmachine.com
Description of Reclamation Goods Being Sought for Reclamation:	See Attached
Dollar Value of Reclamation Goods:	\$59,206.65
Quantity of Reclamation Goods	
Basis for Demand	Goods Delivered to Patriot

***Invoice Information for Reclamation Goods Being Sought for Reclamation:***

Invoice Number	Delivery Date	Invoice Amount
35233	05/31/12	758.17
35303	06/08/12	576.92
35443	06/01/12	4,913.12
35517	06/19/12	7,080.00
35497	06/20/12	200.00
35516	06/15/12	7,080.00
35654	06/28/12	8,100.00
35127	05/24/12	7,166.00
35752	06/15/12	2,626.00
35753	06/15/12	2,626.00
35413	06/15/12	15,388.00
36093	06/29/12	2,692.44
36003	06/03/12	1,297.05
36034	06/29/12	3,895.97



**PHILLIPS MACHINE SERVICE, INC.**

Beckley, WV 25801  
(304) 255-0537 • FAX (304) 255-7012

**INVOICE**

PHILLIPS MACHINE SERVICE, INC.

367 GEORGE STREET  
BECKLEY, WV 25801

INVOICE NUMBER 35233

INVOICE DATE 05/31/12

YOUR ORDER NO. 618253-0794

BLACK STALLION COAL CO., LLC  
A SUBSIDIARY OF PATRIOT  
COAL CORPORATION  
PO BOX 66823  
ST. LOUIS MO 63166-6823  
USA

BLACK STALLION COAL CO., LLC  
RT. 85  
WHARTON WV 25208  
USA

ATTN:

MCKINNEY

51006 001272 BJ TRUCKIN NET 30 DAYS

001-					
001	63001019	UOM=EA CMP=CP1	1.000	576.9200	576.92
DRIVE SHAFT					
002-					
002	TRANSPORTATION	UOM= CMP=CTR	1.000	181.2500	181.25
DELIVERY VIA BJ TRUCKING					
WV Tax Exempt Number 94-2-004423					758.17
Total:					758.17
Payments Applied:					.00

INVOICE  
CURRENCY US

758.17



**PHILLIPS MACHINE SERVICE, INC.**

Beckley, WV 25801  
(304) 255-0537 • FAX (304) 255-7012

**INVOICE**

PHILLIPS MACHINE SERVICE, INC.

367 GEORGE STREET  
BECKLEY, WV 25801

INVOICE NUMBER 35303  
INVOICE DATE 06/08/12  
YOUR ORDER NO. 618342-0794

BLACK STALLION COAL CO., LLC  
A SUBSIDIARY OF PATRIOT  
COAL CORPORATION  
PO BOX 66823  
ST. LOUIS MO 63166-6823  
USA

BLACK STALLION COAL CO., LLC  
RT. 85  
WHARTON WV 25208  
USA

ATTN:

MCKINNEY

51005 001272 PMS

NET 30 DAYS

001-					
001 63001019	UOM=EA CMP=CP1	1.000	576.9200	576.92	
DRIVE SHAFT					
002-					
002 TRANSPORTATION	UOM= CMP=CTR	1.000	0.0000		
DELIVERY VIA PMS					
					576.92
					576.92
					.00

WV Tax Exempt Number 94-2-004423

Total:  
Payments Applied:

INVOICE  
CURRENCY US

576.92





**PHILLIPS MACHINE SERVICE, INC.**

Beckley, WV 25801  
(304) 255-0537 • FAX (304) 255-7012

**INVOICE**

PHILLIPS MACHINE SERVICE, INC.

367 GEORGE STREET  
BECKLEY, WV 25801

INVOICE NUMBER 35517  
INVOICE DATE 06/19/12  
YOUR ORDER NO. 619411-0794

BLACK STALLION COAL CO., LLC  
A SUBSIDIARY OF PATRIOT  
COAL CORPORATION  
PO BOX 66823  
ST. LOUIS MO 63166-6823  
USA

BLACK STALLION COAL CO., LLC  
RT. 85  
WHARTON WV 25208  
USA

ATTN:

MCKINNEY

51095 001272 PMS NET 30 DAYS

Item Description	UOM	CMP	Quantity	Price	Total
001- 001 PMS-10181S RH 60" CLA W/CCO 4 ARM - S/E	EA	CP1	1.000	3540.0000	3,540.00
002- 002 PMS-10180S LH 60" CLA W/CCO 4 ARM - S/E	EA	CP1	1.000	3540.0000	3,540.00
003- 003 TRANSPORTATION DELIVERY VIA PMS		CTR	1.000	0.0000	
WV Tax Exempt Number 94-2-004423					7,080.00
Total:					7,080.00
Payments Applied:					.00

INVOICE  
CURRENCY US

7,080.00



**PHILLIPS MACHINE SERVICE, INC.**

Beckley, WV 25801  
(304) 255-0537 • FAX (304) 255-7012

**INVOICE**

PHILLIPS MACHINE SERVICE, INC.

367 GEORGE STREET  
BECKLEY, WV 25801

INVOICE NUMBER 35497

INVOICE DATE 06/20/12

YOUR ORDER NO. 619528-0760

EASTERN ASSOCIATED COAL, LLC  
A SUBSIDIARY OF  
PATRIOT COAL CORPORATION  
PO BOX 66823  
ST. LOUIS MO 63166-6823  
USA

EASTERN ASSOCIATED COAL, LLC  
BLACK OAK MINE  
54912 POND FORK RD., RT 85  
HC78  
WHARTON WV 25208  
USA

ATTN:

MCKINNEY

51103

001216

PMS

NET 30 DAYS

Item Description	UOM	CMP	Quantity	Price	Total
001- 001 570340 JOINT, SLIP	UOM=EA	CMP=CP1	1.000	200.0000	200.00
002- 002 TRANSPORTATION DELIVERY VIA PMS	UOM=	CMP=CTR	1.000	0.0000	
WV Tax Exempt Number 1022-9054					200.00
Total:					200.00
Payments Applied:					.00

INVOICE  
CURRENCY US

200.00





**PHILLIPS MACHINE SERVICE, INC.**

Beckley, WV 25801  
(304) 255-0537 • FAX (304) 255-7012

**INVOICE**

PHILLIPS MACHINE SERVICE, INC.

367 GEORGE STREET  
BECKLEY, WV 25801

INVOICE NUMBER 35516  
INVOICE DATE 06/15/12  
YOUR ORDER NO. 619401-0760

EASTERN ASSOCIATED COAL, LLC  
A SUBSIDIARY OF  
PATRIOT COAL CORPORATION  
PO BOX 66823  
ST. LOUIS MO 63166-6823  
USA

EASTERN ASSOCIATED COAL, LLC  
BLACK OAK MINE  
54912 POND FORK RD., RT 85  
HC78  
WHARTON WV 25208  
USA

ATTN:

MCKINNEY

51075 001216 PMS

NET 30 DAYS

001- 001 PMS-10180S UOM=EA CMP=CP1 LH 60" CLA W/CCO 4 ARM - S/E (100214033)	1.000	3540.0000	3,540.00
002- 002 PMS-10181S UOM=EA CMP=CP1 RH 60" CLA W/CCO 4 ARM - S/E (100214034)	1.000	3540.0000	3,540.00
003- 003 TRANSPORTATION UOM= CMP=CTR DELIVERY VIA PMS	1.000	0.0000	
WV Tax Exempt Number 1022-9054			7,080.00
Total:			7,080.00
Payments Applied:			.00

INVOICE  
CURRENCY US

7,080.00



**PHILLIPS MACHINE SERVICE, INC.**

Beckley, WV 25801  
(304) 255-0537 • FAX (304) 255-7012

**INVOICE**

PHILLIPS MACHINE SERVICE, INC.

367 GEORGE STREET  
BECKLEY, WV 25801

INVOICE NUMBER 35654

INVOICE DATE 06/28/12

YOUR ORDER NO. 620497-2951

KANAWHA EAGLE COAL, LLC  
P. O. BOX 66823  
ST. LOUIS MO 63166-6823  
USA

KANAWHA EAGLE COAL, LLC  
KANAWHA EAGLE WAREHOUSE  
235 JOE'S BRANCH ROAD  
COMFORT WV 25049  
USA

ATTN:

MCKINNEY

50866 001284 CUSTOMER S NET 30 DAYS

01-						
01 14CM15	UOM=	CMP=CC3	1.000	8100.0000		8,100.00
.4CM15, JM6449 - REPAIR						
WARRANTY: NONE						
02-						
02 TRANSPORTATION	UOM=	CMP=CTR	1.000	0.0000		
CUSTOMER SCHEDULED						
WV Tax Exempt Number 94-2-002346						8,100.00
Total:						8,100.00
Payments Applied:						.00

INVOICE  
CURRENCY US

8,100.00



**PHILLIPS MACHINE SERVICE, INC.**

Beckley, WV 25801  
(304) 255-0537 • FAX (304) 255-7012

**INVOICE**

PHILLIPS MACHINE SERVICE, INC.

367 GEORGE STREET  
BECKLEY, WV 25801

INVOICE NUMBER 35127

INVOICE DATE 05/24/12

YOUR ORDER NO. 616122-2210

PANTHER LLC  
A SUBSIDIARY  
PATRIOT COAL CORPORATION  
P.O. BOX 66823  
ST. LOUIS MO 63166-6823  
USA

PANTHER LLC  
SPEED MINE  
200 REMINGTON COAL LANE  
COAL FORK HOLLOW  
CABIN CREEK WV 25035  
USA

ATTN:

MCKINNEY

50856 001292 PMS DELIVE

NET 30 DAYS

001- 001 CLA'S SET OF 4 FINGER 60" CLA'S - REPAIR  WARRANTY: 120 DAYS	UOM= CMP=CJ3	1.000	6956.0000	6,956.00
002- 002 TRANSPORTATION PMS DELIVERED	UOM= CMP=CTR	1.000	210.0000	210.00
WV Tax Exempt Number 94-2-003501				7,166.00
Total:				7,166.00
Payments Applied:				.00

INVOICE  
CURRENCY US

7,166.00



**PHILLIPS MACHINE SERVICE, INC.**

Beckley, WV 25801  
(304) 255-0537 • FAX (304) 255-7012

**INVOICE**

PHILLIPS MACHINE SERVICE, INC.

367 GEORGE STREET  
BECKLEY, WV 25801

INVOICE NUMBER 35752  
INVOICE DATE 06/15/12  
YOUR ORDER NO. 618857-2210

PANTHER LLC  
A SUBSIDIARY  
PATRIOT COAL CORPORATION  
P.O. BOX 66823  
ST. LOUIS MO 63166-6823  
USA

PANTHER LLC  
SPEED MINE  
200 REMINGTON COAL LANE  
COAL FORK HOLLOW  
CABIN CREEK WV 25035  
USA

ATTN:

MCKINNEY

51032 001292 NICELY'S NET 30 DAYS

101-				
101	100214034	UOM=EA CMP=CP1	1.000	2500.0000
	ARM, CENTRIFUGAL LOADING, LH			2,500.00
	REPAIR & RETURN			
102-				
102	TRANSPORTATION	UOM= CMP=CTR	1.000	126.0000
	DELIVERY VIA NICELY'S			126.00
				-----
				2,626.00
	WV Tax Exempt Number 94-2-003501			
	Total:			2,626.00
	Payments Applied:			.00

INVOICE  
CURRENCY US

2,626.00



**PHILLIPS MACHINE SERVICE, INC.**

Beckley, WV 25801  
(304) 255-0537 • FAX (304) 255-7012

**INVOICE**

PHILLIPS MACHINE SERVICE, INC.

367 GEORGE STREET  
BECKLEY, WV 25801

INVOICE NUMBER 35753  
INVOICE DATE 06/15/12  
YOUR ORDER NO. 618856-2210

PANTHER LLC  
A SUBSIDIARY  
PATRIOT COAL CORPORATION  
P.O. BOX 66823  
ST. LOUIS MO 63166-6823  
USA

PANTHER LLC  
SPEED MINE  
200 REMINGTON COAL LANE  
COAL FORK HOLLOW  
CABIN CREEK WV 25035  
USA

ATTN:

MCKINNEY

51034 001292 NICELY'S NET 30 DAYS

01-					
01	100214033	UOM=EA CMP=CP1	1.000	2500.0000	2,500.00
	ARM, CENTRIFUGAL LOADING, RH				
	REPAIR & RETURN				
02-					
02	TRANSPORTATION	UOM= CMP=CTR	1.000	126.0000	126.00
	DELIVERY VIA NICELY'S				
					2,626.00
					2,626.00
					.00

WV Tax Exempt Number 94-2-003501

Total:  
Payments Applied:

INVOICE TOTAL US 2,626.00



**PHILLIPS MACHINE SERVICE, INC.**

Beckley, WV 25801  
(304) 255-0537 • FAX (304) 255-7012

**INVOICE**

PHILLIPS MACHINE SERVICE, INC.

367 GEORGE STREET  
BECKLEY, WV 25801

INVOICE NUMBER 35413

INVOICE DATE 06/15/12

YOUR ORDER NO. 619591-2195

REMINGTON, LLC  
A SUBSIDIARY OF PATRIOT  
COAL CORPORATION  
P O BOX 66823  
ST. LOUIS MO 63166-6823  
USA

REMINGTON, LLC  
WINCHESTER MINE  
800 TOMS FORK ROAD  
ESKDALE WV 25075  
USA

ATTN:

MCKINNEY

51068 001261 PMS

NET 30 DAYS

001-				
001	SHUTTLE CAR BOOM	UOM=	CMP=CJ5	
	STD SC DISCHARGE BOOM, S/N PM1066 - SALE			
	WARRANTY: 120 DAYS			
002-				
002	TRANSPORTATION	UOM=	CMP=CTR	
	PMS			
	WV Tax Exempt Number 94-2-003502			
	Total:			15,388.00
	Payments Applied:			.00
				14,884.00
				504.00
				1.000
				1.000
				14884.0000
				504.0000

INVOICE  
CURRENCY US

15,388.00



**PHILLIPS MACHINE SERVICE, INC.**

Beckley, WV 25801  
(304) 255-0537 FAX (304) 255-7012

8/1/12 **INVOICE**

PHILLIPS MACHINE SERVICE, INC.

367 GEORGE STREET  
BECKLEY, WV 25801

INVOICE NUMBER 36093

INVOICE DATE 08/29/12

YOUR ORDER NO. 620612-0794

BLACK STALLION COAL CO., LLC  
A SUBSIDIARY OF PATRIOT  
COAL CORPORATION  
PO BOX 66823  
ST. LOUIS MO 63166-6823  
USA

BLACK STALLION COAL CO., LLC  
RT. 85  
WHARTON WV 25208  
USA

ATTN:

MCKINNEY

51178 001272 BJ TRUCKING NET 30 DAYS

Item Description	Quantity	Unit Price	Total Price
001- 001 A800815 1044674 UOM=EA CMP=CPI 31001009 JD-400 220-600VAC 60HZ INPUT FOR TRAM AND CONVEY	1.000	2498.6900	2,498.69
002- 002 TRANSPORTATION UOM= CMP=CTR DELIVERY VIA BJ TRUCKING	1.000	193.7500	193.75
WV Tax Exempt Number 94-2-004423			2,692.44
Total:			2,692.44
Payments Applied:			.00

INVOICE CURRENCY US

2,692.44

FINANCE CHARGE is computed on the adjusted balance at a periodic rate of 1.5% which is an ANNUAL PERCENTAGE RATE OF 18%



**PHILLIPS MACHINE SERVICE, INC.**

Beckley, WV 25801  
(304) 255-0537 • FAX (304) 255-7012

**INVOICE**

PHILLIPS MACHINE SERVICE, INC.

367 GEORGE STREET  
BECKLEY, WV 25801

INVOICE NUMBER 36003

INVOICE DATE 06/03/12

YOUR ORDER NO. 618374-0794

BLACK STALLION COAL CO., LLC  
A SUBSIDIARY OF PATRIOT  
COAL CORPORATION  
PO BOX 66823  
ST. LOUIS MO 63166-6823  
USA

BLACK STALLION COAL CO., LLC  
RT. 85  
WHARTON WV 25208  
USA

ATTN:

MCKINNEY

51008 001272 NICELY'S NET 30 DAYS

001-				
001	A800718S	UOM=EA CMP=CP1	1.000	1115.8000
IS400 MASTER CONTROL MODULE SERVICE EXCHANGE				1,115.80
002-				
002	TRANSPORTATION	UOM= CMP=CTR	1.000	181.2500
DELIVERY VIA NICELY'S				181.25
WV Tax Exempt Number 94-2-004423				1,297.05
Total:				1,297.05
Payments Applied:				.00

INVOICE  
CURRENCY US

1,297.05





**PHILLIPS MACHINE SERVICE, INC.**

Beckley, WV 25801  
(304) 255-0537 • FAX (304) 255-7012

**INVOICE**

PHILLIPS MACHINE SERVICE, INC.

367 GEORGE STREET  
BECKLEY, WV 25801

INVOICE NUMBER 36034

INVOICE DATE 06/29/12

YOUR ORDER NO. 620555-0794

BLACK STALLION COAL CO., LLC  
A SUBSIDIARY OF PATRIOT  
COAL CORPORATION  
PO BOX 66823  
ST. LOUIS MO 63166-6823  
USA

BLACK STALLION COAL CO., LLC  
RT. 85  
WHARTON WV 25208  
USA

ATTN:

MCKINNEY

51160 001272 NICELYS NET 30 DAYS

001-					
001 A800815S	UOM=EA	CMP=CP1	1.000	3714.7200	3,714.72
ID 400 - S/E					
3/N 1014078					
002-					
002 TRANSPORTATION	UOM=	CMP=CTR	1.000	181.2500	181.25
DELIVERY VIA NICELYS					
					3,895.97
					3,895.97
					.00

WV Tax Exempt Number 94-2-004423

Total:  
Payments Applied:

INVOICE  
CURRENCY US

3,895.97